

# TECHNICAL SHEET

## Art. OPALINE

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### GENERAL DETAILS

<b>NAME OF YARN:</b>	OPALINE
<b>METRIC COUNT:</b>	22.000
<b>TEXTILE COUNT:</b>	45 x 1
<b>NUMBER OF PLY:</b>	2
<b>COMPOSITION:</b>	82% Cashmere - 18% Poliestere
<b>PUNCHED DATA CODES:</b>	82%WS - 18% PL
<b>TYPE OF YARN:</b>	Linear
<b>SPINNING SYSTEM:</b>	Woollen
<b>CONVENTIONAL RATE APPLIED:</b>	14,98%
<b>AVERAGE REGAIN RATE APPLIED:</b>	3,8% ÷ 4,2%

### MATERIAL SPECIFICATIONS

<b>TYPE OF FIBRE:</b>	Cashmere
<b>ANIMAL FROM WHICH IT IS HARVESTED:</b>	Goat
<b>SCIENTIFIC CLASSIFICATION:</b>	CLASS: <i>Mammalia</i>
	ORDER: <i>Artiodactyla</i>
	FAMILY: <i>Bovidae</i>
	SUBFAMILY: <i>Caprinae</i>
	GENUS: <i>Caprinae</i>
	SPECIES: <i>Capra aegagrus hircus</i>
<b>ORIGIN OF THE FIBRE:</b>	- Inner Mongolia (People's Republic of China) - Outer Mongolia (People's Republic of Mongolia)

<b>LENGHT OF THE FIBRE:</b>	38 mm
<b>AVERAGE FIBRE DIAMETER:</b>	14,5 ÷15,5 micron
<b>GRADE OF DEHAIRING</b>	0,01
<b>TYPE OF FIBRE (2nd component):</b>	Poliamide
<b>ORIGIN OF THE FIBRE:</b>	Syntetic
<b>ORIGIN OF THE FIBRE:</b>	Japan
<b>LENGHT OF THE FIBRE:</b>	Filament
<b>AVERAGE FIBRE DIAMETER</b>	12 micron

#### **TYPE OF DYE**

<b>melange COLOURS:</b>	Dyed on tops
<b>DYED COLOURS:</b>	Not realizabile

#### **RECCOMENDED MACHINES**

<b>FLAT KNITTING MACHINE:</b>	1 ply 14
<b>CUT COTTON MACHINE:</b>	1 ply 24 Gauges

#### **ADVICE FOR WORKING**

- Re-paraffin the yarn at low speed immediately before putting it in the machine.
- Avoid particularly difficult stitches, and experiment the product thoroughly before utilising it for large quantities.
- NEVER use re-paraffined or re-reeled reels of yarn together with original reels.
- Check the cloth constantly during processing and in the case of evident defects suspend work and phone us to report the problem

#### **COMMERCIAL INFORMATION FOR ARTICLE OPALINE**

<b>STOCK SERVICE MELANGE:</b>	89 colours
<b>SHADE CARD REFERENCE:</b>	"TWINKLE CASHMERE"
<b>PRODUCTION MINIMUMS:</b>	3 Kg. for melange colours 60 Kg. for special melange colours
<b>EXTRA CHARGES</b>	To view the extra charges for twisting, dyeing and shipment which we apply for small productions, refer to the commercial information menu.

**STANDARD PACK:**

Cone of approx. 0,500 kg., each wrapped in a film of matt polythene to protect it from the light.

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For any further clarification of information, please contact our commercial offices: by phone +39 (0574) 542043, by fax +39 (0574) 643947 or by e-mail [info@naturalfantasy.it](mailto:info@naturalfantasy.it)

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