

TECHNINCAL SHEET
Art. SHIZUOKA

GENERAL DETAILS

NAME OF YARN:	SHIZUOKA
METRIC COUNT:	2/100
TEXTILE COUNT:	10 x 2
NUMBER OF PLY:	2
COMPOSITION:	100% Silk
PUNCHED DATA CODES:	100% SE
TYPE OF YARN:	Classic linear
SPINNING SYSTEM:	Combed
CONVENTIONAL RATE APPLIED:	11%
AVERAGE REGAIN RATE APPLIED:	3,2% $\frac{\#}{\#}$ 3,9%

MATERIAL SPECIFICATIONS

TYPE OF FIBRE	Silk
ANIMAL FROM WHICH IT IS HARVESTED:	Silkworm

SCIENTIFIC CLASSIFICATION:	CLASS:	<i>Insecta</i>
	ORDER:	<i>Lepidoptera</i>
	FAMILY:	<i>Bombycidae</i>
	GENUS:	<i>Bombyx</i>
	SPECIES:	<i>B. mori</i>
ORIGIN OF THE FIBRE:	Jiangsu and Zhejiang province (People's Republic of China)	
LENGHT OF THE FIBRE:	110 $\frac{#}{#}$ 150 mm	
QUALITY DEGREE	Extra Extra	

TYPE OF DYE

SOLID COLOURS:	Dyed on hanks
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RECCOMENDED MACHINES

FLAT KNITTING MACHINE:	1 ply 18
CUT COTTON MACHINE:	1 ply 30 $\frac{#}{#}$ 33 Gauges

ADVICE FOR WORKING

- Re-paraffin the yarn at low speed immediately before putting it in the machine.
- Avoid particularly difficult stitches, and experiment the product thoroughly before utilising it for large quantities.
- NEVER use re-paraffined or re-reeled reels of yarn together with original reels.
- Check the cloth constantly during processing and in the case of evident defects suspend

work and phone us to report the problem

COMMERCIAL INFORMATION FOR ARTICLE SHIZUOKA

SOLID COLOURS:	16 as suggestion of possible colours
SHADE CARD REFERENCE:	"MULBERRY SILK"
PRODUCTION MINIMUMS:	3,5 Kg. for solid colours
EXTRA CHARGES	To view the extra charges for twisting, dyeing and shipment which we apply for small productions, refer to the commercial information menu.
STANDARD PACK:	Cone of approx. 0,500 kg., each wrapped in a film of matt polythene to protect it from the light.

For any further clarification of information, please contact our commercial offices: by phone +39 (0574) 542043, by fax +39 (0574) 643947 or by e-mail info@naturalfantasy.it

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